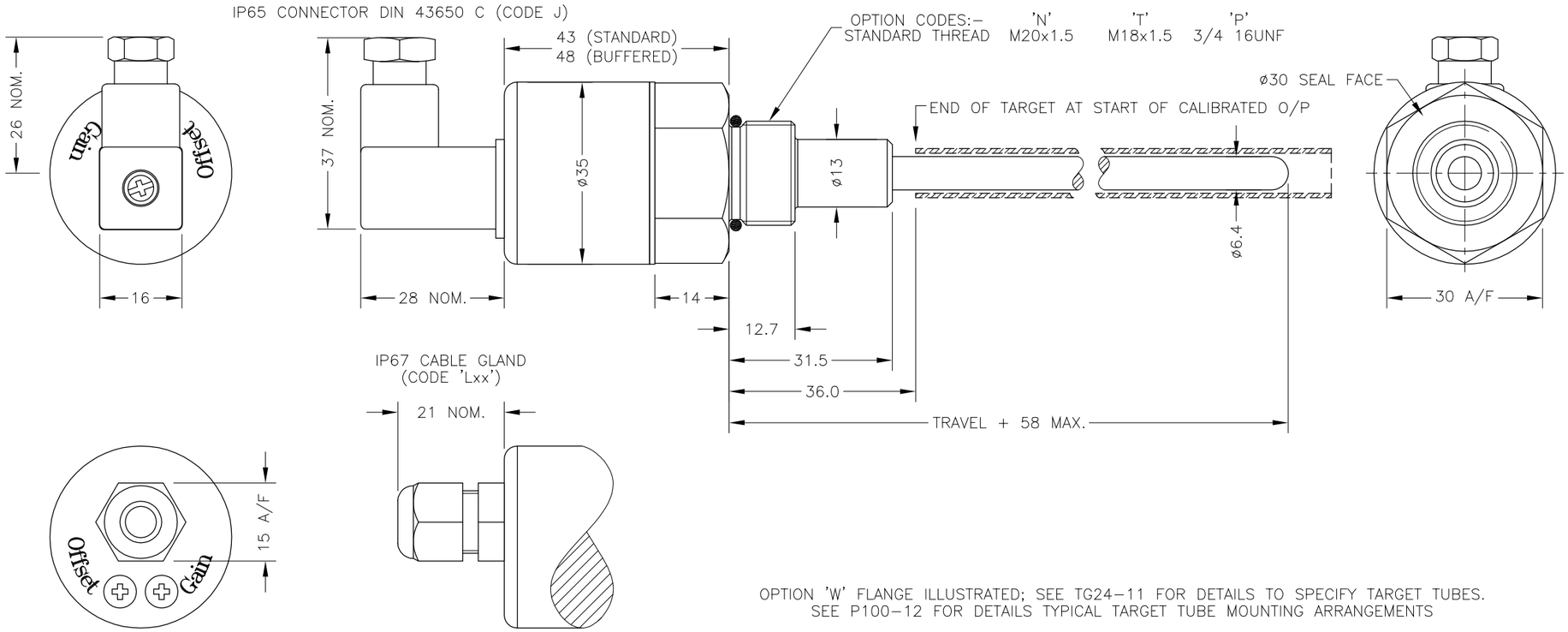
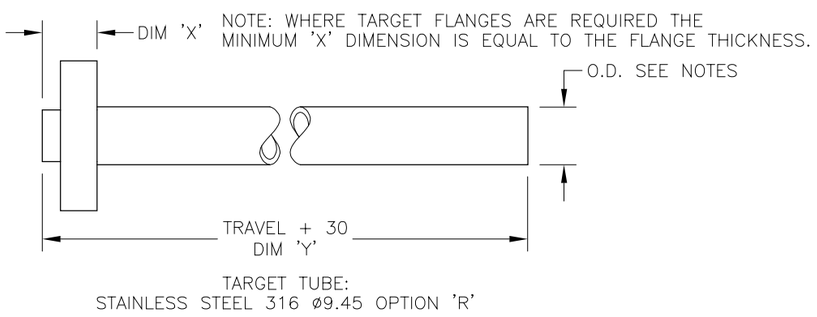
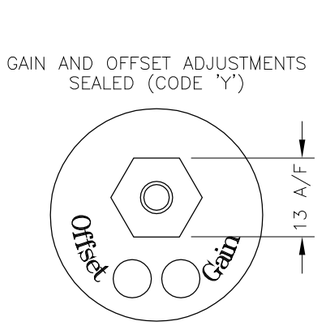
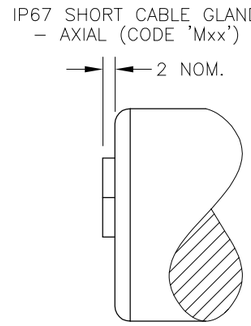


OPTION 'W' FLANGE ILLUSTRATED; SEE TG24–11 FOR DETAILS TO SPECIFY TARGET TUBES.
SEE P100–12 FOR DETAILS TYPICAL TARGET TUBE MOUNTING ARRANGEMENTS



TARGET TUBE:
STAINLESS STEEL 316 ø9.45 OPTION 'R'





ELECTRICAL OPTIONS/ SPECIFICATIONS

OUTPUT OPTION	OUTPUT	SUPPLY	
A	0.5 TO 4.5V RATIOMETRIC	5V	STANDARD
B	±5V	±15V	BUFFERED
C	0.5 TO 9.5V	24V	BUFFERED
D	±10V	±15V	BUFFERED
G	0.5 TO 4.5V	24V	BUFFERED
	SUPPLY CURRENT 12mA TYP. 20mA MAX.		BUFFERED
E	4 TO 20mA 2–WIRE	24V	BUFFERED
F	4 TO 20mA 3–WIRE SINK	24V	BUFFERED
H	4 TO 20mA 3–WIRE SOURCE	24V	BUFFERED

SINK VERSION OUTPUT COMPLIANCE 5–28V
SOURCE VERSION DRIVE 300Ω MAX TO 0V

CABLE: 0.2mm², O/A SCREEN, PUR JACKET – SUPPLIED WITH 50cm OR REQUIRED LENGTH IN cm. e.g. 'L50'
3–CORE: JACKET ø4mm
4–CORE: JACKET ø4.6mm

CABLE/CONNECTOR* CONNECTIONS;

3 CORE	4 CORE	CONNECTOR	
RED	RED	:1	+Ve
BLACK	GREEN	:3	0V
	YELLOW	:4	–Ve – OPTIONS: B OR D
WHITE	BLUE	:2	OUTPUT
SCREEN	SCREEN	:4	BODY – OPTIONS: A, C, E–H

*CONNECTORS; MAXIMUM CONDUCTOR CROSS SECTION 0.75mm²

RANGE OF DISPLACEMENT FROM 0–5mm TO 0–800mm e.g.76, IN INCREMENTS OF 1mm.

BODY MATERIAL: STAINLESS STEEL.

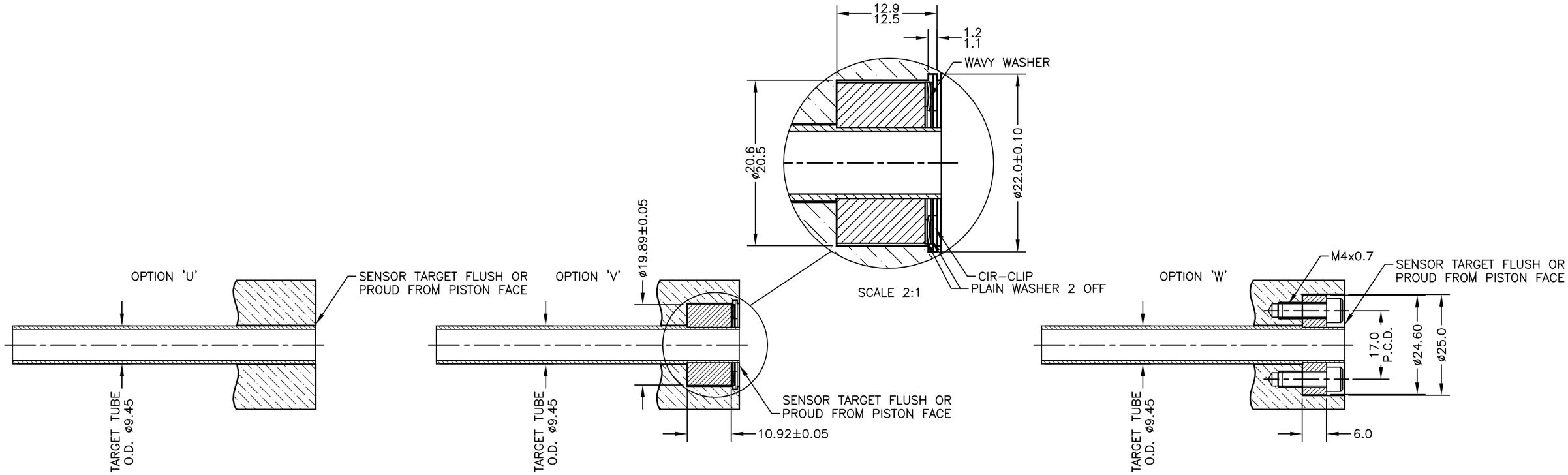
K	ELEC. OPTIONS AMENDED.	PDM
L	OPTION 'S' REINSTATED.	PDM
M	ADDITIONAL DIMS/VIEWS ADDED.	PDM
N	RANGE WAS 20-600 RAN1056	RDS
O	TARGET NOTES AMENDED ~ RAN1114	PDM
P	RANGE NOTE AMENDED ~ RAN1200	PDM
Q	HEX. LENGTH 14 WAS 15 ~ RAN1160	PDM

CE

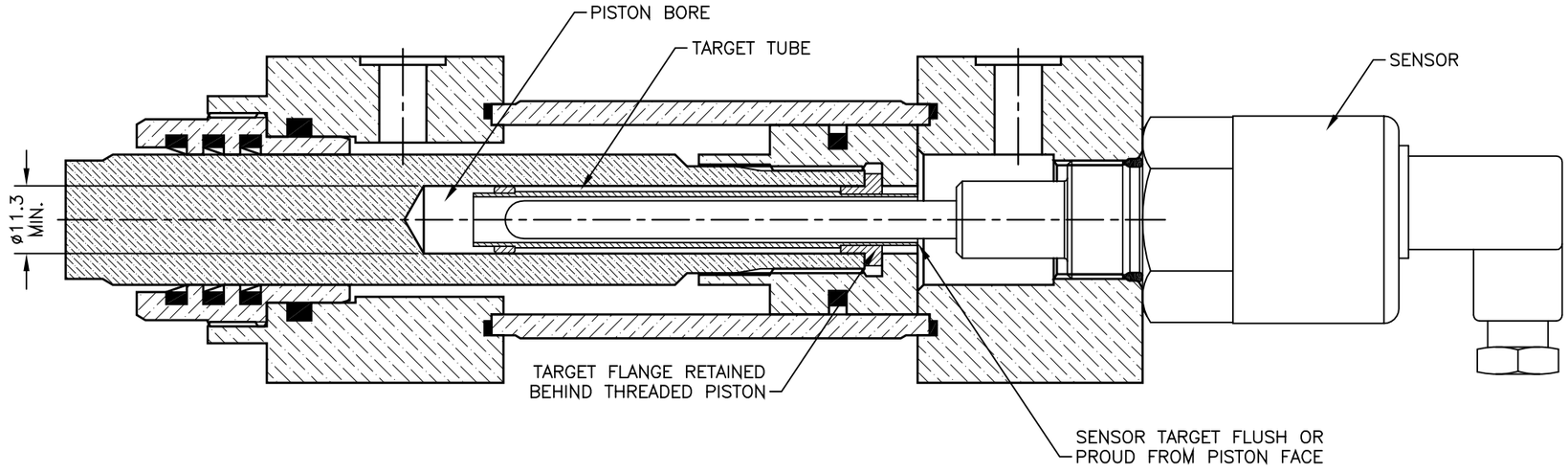
POSITEK LIMITED

K	16/10/06		CHECKED BY	X ±0.4
L	24/09/08		RDS	X.X ±0.2
M	05/07/11			X.XX ±0.1
N	9/11/15			DIMS mm
O	18/10/16	DESCRIPTION		
P	29/08/17	P100 LIPS CYLINDER		
Q	11/10/17	LINEAR POSITION SENSOR		
SCALE 10mm		DRAWING NUMBER P100-11		REV Q
				SHEET 1 OF 1

SEE DRAWING TG24–11 FOR TARGET TUBE FLANGE OPTIONS 'V', 'W' & 'X'.



OPTION 'X'



A	FIRST ISSUE.	RDS
B	REDRAWN.	PDM
C	WORDING AMMENDED	RDS
D	TARGET NOTES AMENDED - RAN1349	PDM

DRAWINGS NOT TO BE CHANGED WITHOUT REFERENCE TO THE CHANGE PROCEDURE.
CHANGES TO PARTS USED IN INTRINSICALLY SAFE PRODUCT MUST BE APPROVED BY THE AUTHORISED PERSON
THIS IS AN UNCONTROLLED PRINT AND WILL NOT BE UPDATED.

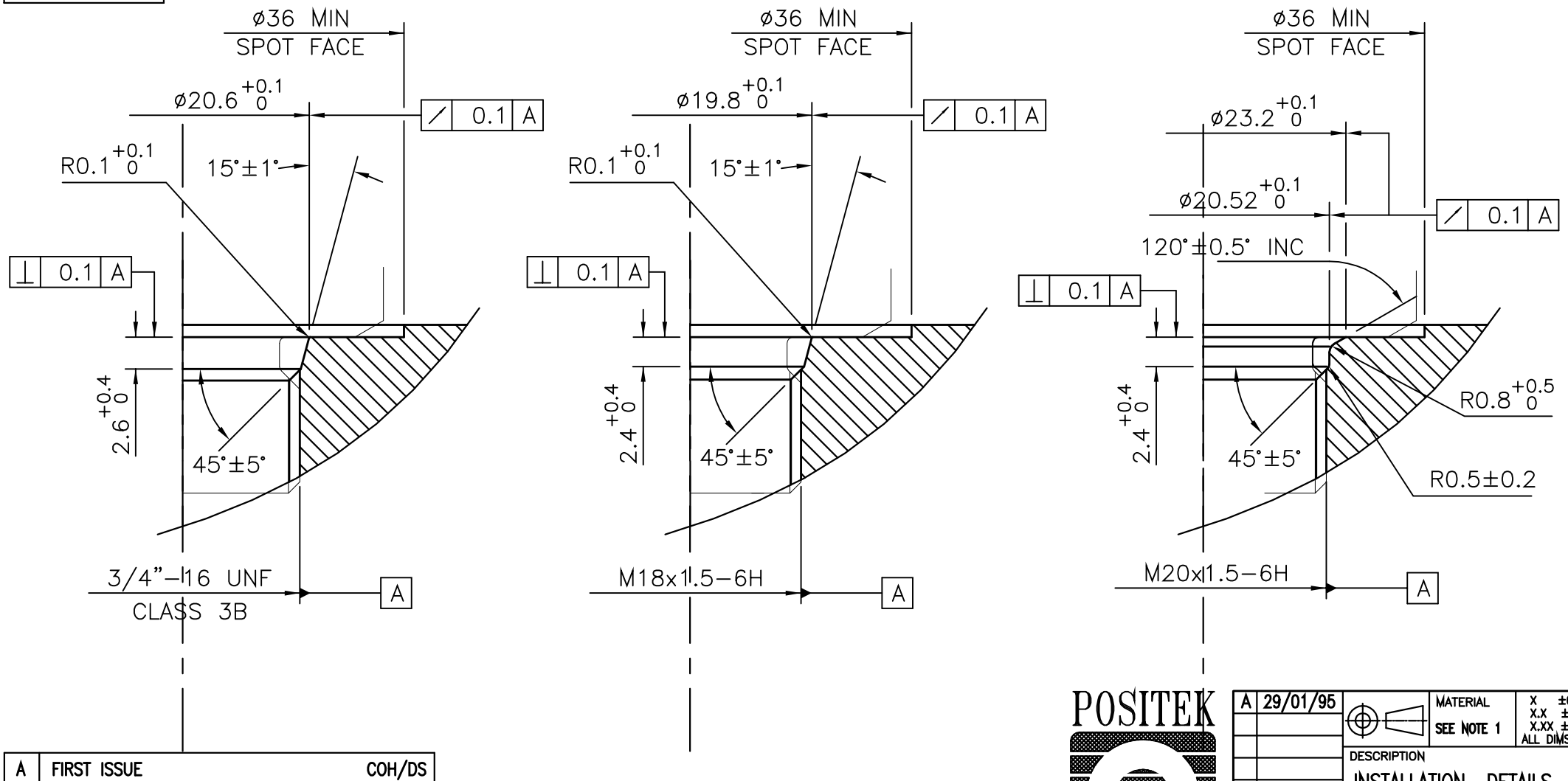
POSITEK LIMITED

A	28/06/95		CHECKED BY	X ±0.4 X.X ±0.2 X.XX ±0.1 DIMS mm
B	04/10/11		RDM	
C	26/10/17			
D	22/01/21	DESCRIPTION		
		TYPICAL TARGET TUBE FITTING OPTIONS		
SCALE 10mm		DRAWING NUMBER P100-12		REV D
		SHEET 1 OF 1		

CHECKED AT REV.	A
RDS	

DRAWING NOT TO BE CHANGED WITHOUT REFERENCE TO THE CHANGE PROCEEDURE.
CHANGES TO PARTS USED IN INTRINSICALLY SAFE PRODUCT MUST BE APPROVED BY THE AUTHORISED PERSON

THIS IS AN UNCONTROLLED PRINT AND WILL NOT BE UPDATED

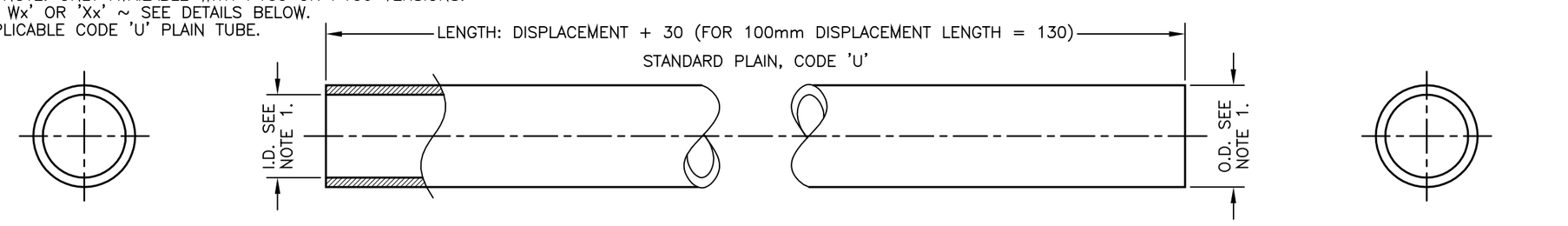


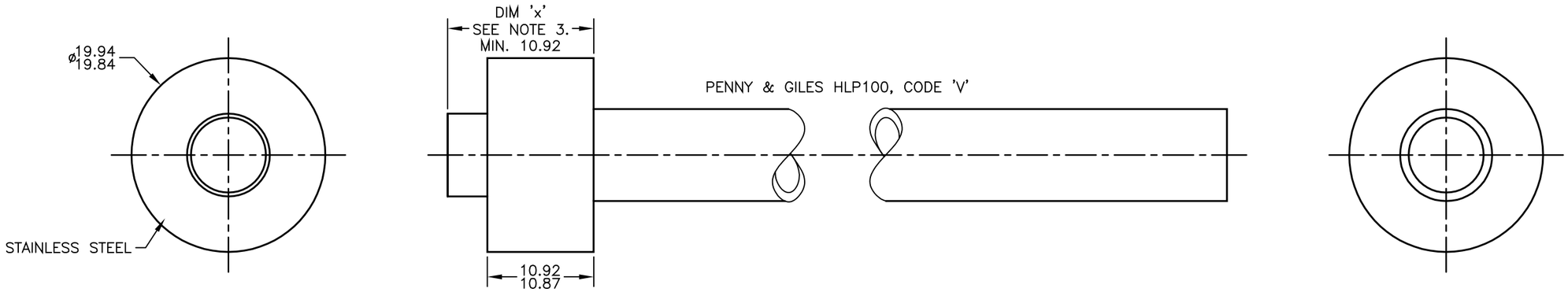
A	FIRST ISSUE	COH/DS

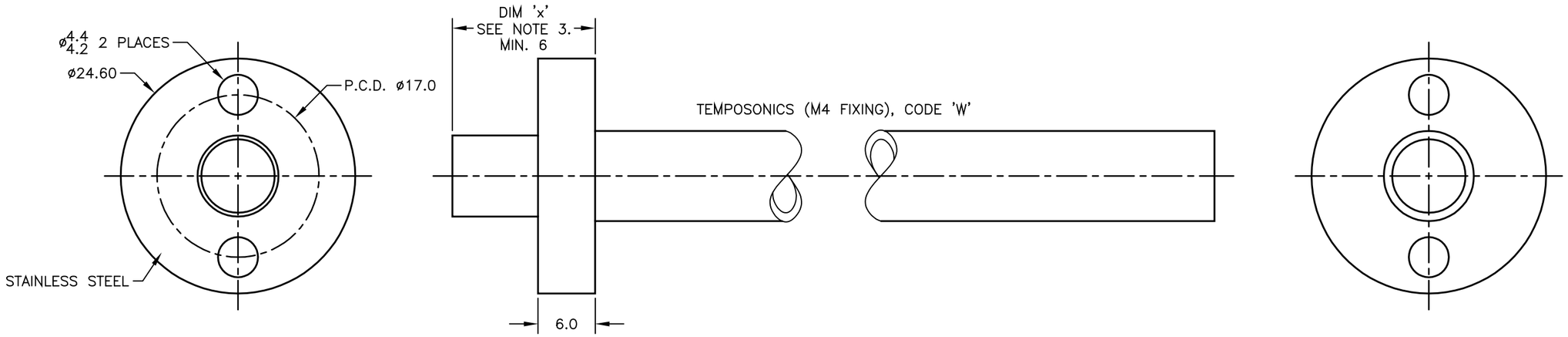
POSITEK LIMITED

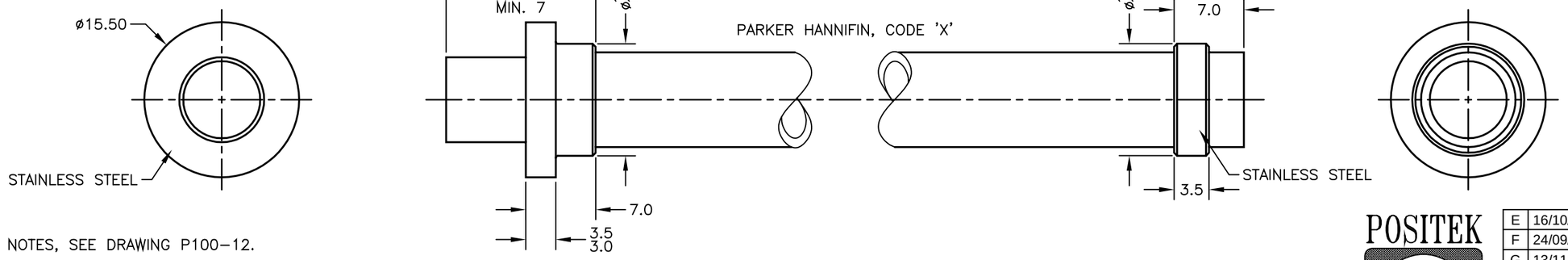
A	29/01/95	MATERIAL SEE NOTE 1	X ±0.4 X.X ±0.2 X.XX ±0.1 ALL DIMS mm
		DESCRIPTION: INSTALLATION DETAILS MOUNTING THREADS & SEALS	
		SCALE 5mm	DRAWING NUMBER P100–15 REV A
			SHEET 1 OF 1

TARGET TUBE OPTION NOTES:–
1. SPECIFY TUBE MATERIAL; CODE:–
   'R' STAINLESS STEEL 316 ø9.45.
   'S' ALUMINIUM 6063 ø3/8" (9.2–9.8). NOTE! ONLY AVAILABLE WITH P100 OR P106 VERSIONS.
2. SPECIFY FLANGE TYPE; CODE: 'U', 'Vx', Wx' OR 'Xx' ~ SEE DETAILS BELOW.
3. SPECIFY DIMENSION 'x' (mm), NOT APPLICABLE CODE 'U' PLAIN TUBE.









TARGET TUBE MOUNTING NOTES, SEE DRAWING P100–12.

E	MATERIAL OPTION REMOVED.	PDM
F	MAT'L OPTION REINSTATED RAN221.	PDM
G	X DIM FOR PH FLANGE SHOWN RAN225	RDS
H	9.45 WAS 9.5 RAN396	RDS
J	REDRAWN, PH FLANGE ROTATED RAN507.	PDM
K	NOTE 1 AMENDED ~ RAN1114.	PDM
L	'x' WAS 'n' ~ RAN1309	PDM

POSITEK LIMITED

E	16/10/06		CHECKED BY	X ±0.4
F	24/09/08		RDM	X.X ±0.2
G	13/11/08			X.XX ±0.1
H	11/12/12			DIMS mm
J	23/07/14	DESCRIPTION		
K	30/11/16	TARGET TUBE AND FLANGE OPTIONS (LIPS 100/106)		
L	08/11/22			
SCALE 5mm		DRAWING NUMBER TG24-11		REV L
				SHEET 1 OF 1

P100 CYLINDER – LINEAR POSITION SENSOR

High-resolution position feedback for hydraulic and pneumatic cylinders

- **Non-contacting inductive technology to eliminate wear**
- **Travel set to customer's requirement**
- **Compact and self-contained**
- **High durability and reliability**
- **High accuracy and stability**
- **Sealing to IP65/IP67 as required**

As a leading designer and manufacturer of linear, rotary, tilt and intrinsically safe position sensors, Positek® has the expertise to supply a sensor to suit a wide variety of applications.

Our P100 is an affordable, durable, high-accuracy position sensor designed for demanding hydraulic or pneumatic cylinder position feedback applications where service life, environmental resistance and cost are important. It is particularly suitable for OEMs seeking good sensor performance for arduous applications such as industrial machinery.

Overall performance, repeatability and stability are outstanding over a wide temperature range. The unit is highly compact and space-efficient, being responsive along almost its entire length. Like all Positek® sensors it provides a linear output proportional to travel. Each unit is supplied with the output calibrated to the travel required by the customer, any stroke from 0-5mm to 0-800mm and with full EMC protection built in.

The sensor is very rugged, being made of stainless steel with an inert fluoropolymer-sheathed probe with the option of either an aluminium or stainless steel target tube. The sensor is easy to install in cylinders and has a wide range of mechanical and electrical options. Environmental sealing is to IP65 or IP67 depending on selected cable or connector options.

SPECIFICATION

Dimensions	
Body diameter	35 mm
Body Length (to seal face)	43 mm standard, 48 mm buffered
Probe Length (from seal face)	calibrated travel + 58 mm
Target Tube Length	calibrated travel + 30 mm
For full mechanical details see drawing P100-11	
Independent Linearity	≤ ± 0.25% FSO @ 20°C - up to 450 mm
	≤ ± 0.5% FSO @ 20°C - over 450 mm
	≤ ± 0.1% FSO @ 20°C* available upon request.
*Sensors with calibrated travel from 10 mm up to 400 mm.	
Temperature Coefficients	< ± 0.01%/°C Gain &
	< ± 0.01%FS/°C Offset
Frequency Response	> 10 kHz (-3dB)
	> 300 Hz (-3dB) 2 wire 4 to 20 mA
Resolution	Infinite
Noise	< 0.02% FSO
Environmental Temperature Limits	
Operating	-40°C to +125°C standard
	-20°C to +85°C buffered
Storage	-40°C to +125°C
Sealing	IP65/IP67 depending on connector / cable option
Hydraulic Pressure	350Bar
EMC Performance	EN 61000-6-2, EN 61000-6-3
Vibration	IEC 68-2-6: 10 g
Shock	IEC 68-2-29: 40 g
MTBF	350,000 hrs 40°C Gf
Drawing List	
P100-11	Sensor Outline
P100-12	Typical Target Installation details
P100-15	Mounting Thread details
TG24-11	Optional Target Tube Flange details

Drawings, in AutoCAD® dwg or dxf format, available on request.

Do you need a position sensor made to order to suit a particular installation requirement or specification? We'll be happy to modify any of our designs to suit your needs - please contact us with your requirements.

For further information please contact:
www.positek.com sales@positek.com
Tel: +44(0)1242 820027 fax: +44(0)1242 820615
Positek, Andoversford Industrial Estate, Cheltenham GL54 4LB. U.K.

P100 CYLINDER – LINEAR POSITION SENSOR

High-resolution position feedback for hydraulic and pneumatic cylinders

How Positek's technology eliminates wear for longer life

Positek's Inductive technology is a major advance in displacement sensor design. Our displacement transducers have the simplicity of a potentiometer with the life of an LVDT/RVDT.

Our technology combines the best in fundamental inductive principles with advanced micro-electronic integrated circuit technology. A Positek sensor, based on simple inductive coils using Positek's ASIC control technology, directly measures absolute position giving a DC analogue output signal. Because there is no contact between moving electrical components, reliability is high and wear is eliminated for an exceptionally long life.

Our technology overcomes the drawbacks of LVDT technology – bulky coils, poor length-to-stroke ratio and the need for special magnetic materials. It requires no separate signal conditioning.

We also offer a range of ATEX-qualified intrinsically-safe sensors.

TABLE OF OPTIONS

CALIBRATED TRAVEL: Factory set to any length from 0-5mm to 0-800mm (e.g. 254mm)

ELECTRICAL INTERFACE OPTIONS

OUTPUT SIGNAL	SUPPLY INPUT	OUTPUT LOAD
Standard:		
0.5-4.5V dc ratiometric	+5V dc nom. ± 0.5V.	5kΩ min.
Buffered:		
0.5-4.5V dc	+24V dc nom. + 9-28V.	5kΩ min.
±5V dc	±15V dc nom. ± 9-28V.	5kΩ min.
0.5-9.5V dc	+24V dc nom. + 13-28V.	5kΩ min.
±10V dc	±15 V dc nom. ± 13.5-28V.	5kΩ min.
Supply Current	10mA typical, 20mA maximum.	
4-20mA (2 wire)	+24 V dc nom. + 18-28V.	300Ω @ 24V.
(3 wire sink)	+24 V dc nom. + 13-28V.	950Ω @ 24V.
(3 wire source)	+24 V dc nom. + 13-28V.	300Ω max.

Sensors supplied with access to output 'zero' and 'span' calibration adjustments as standard. No access option available.

CONNECTOR/CABLE OPTIONS

Connector - Hirschmann GD series	IP65
Cable with M12 gland or short gland	IP67

Cable length >50 cm – please specify length in cm

MOUNTING THREAD OPTIONS

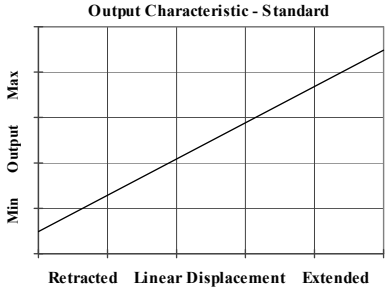
M18, M20, ¾ UNF 30 mm hex A/F, Ø 30 mm seal face. Supplied with O-ring seal.

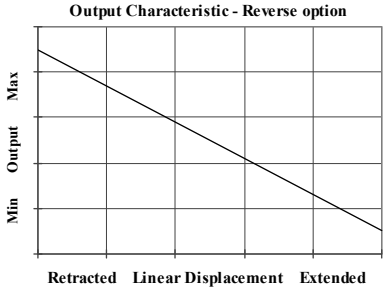
TARGET TUBE OPTIONS

Stainless Steel (316)	OD: 9.45 mm
Aluminium (6063)	OD: 3/8"

FLANGE OPTIONS

Penny & Giles HLP100, Temposonics (M4 fixing) and Parker Hannifin cylinders versions available.





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Positek, Andoversford Industrial Estate, Cheltenham GL54 4LB. U.K.

P100 Cylinder – Linear Position Sensor

a	b	c	d	e	f	g	h
P100	.	Displacement	Output	Adjustments	Connections	Option	Option	Option	Z-code

a **Displacement** (mm)		**Value**
Displacement in mm	e.g. 0 - 254 mm	**254**

b **Output**		
Supply V dc V_s (tolerance)	**Output**	**Code**
+5V (4.5 - 5.5V)	0.5 - 4.5V (ratiometric with supply)	**A**
±15V nom. (±9 - 28V)	±5V	**B**
+24V nom. (13 - 28V)	0.5 - 9.5V	**C**
±15V nom. (±13.5 - 28V)	±10V	**D**
+24V nom. (18 - 28V)	4 - 20mA 2 wire	**E**
+24V nom. (13 - 28V)	4 - 20mA 3 wire Sink	**F**
+24V nom. (9 - 28V)	0.5 - 4.5V	**G**
+24V nom. (13 - 28V)	4 - 20mA 3 wire Source	**H**

c **Calibration Adjustments**	**Code**
Accessible - default	blank
Sealed	**Y**

d **Connections** Cable Gland or Connector		**Code**
Connector	IP65 DIN 43650 'C'	**J**
	pre-wired	**Jxx**
Cable Gland	IP67 nylon	**Lxx**
Cable Gland†	IP67 Short	**Mxx**

Specify required cable length **'xx'** in cm. e.g. L2000 specifies cable gland with 20 m of cable, 50 cm supplied as standard. †Nb: restricted cable pull strength.

e **Mounting Thread**		**Code**
M20 x 1.5	Hex. 30 mm A/F, Ø 30 mm seal face. Supplied with O-ring seal.	**N**
3/4 16 UNF		**P**
M18 x 1.5		**T**

See P100-15 Drawing for Mating Thread Details.

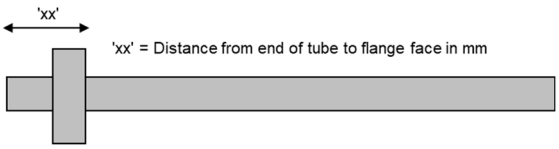
f **Target Tube**		**Code**
Stainless Steel 316	OD: 9.45 mm	**R**
Aluminium 6063	OD: 3/8"	**S**

See P100-12 Drawing for Typical Target Installation details.

g **Target Tube Mounting Flange**		**Code**
None		**U**
Penny & Giles HLP100	Please specify flange position in mm. eg. W17.5 specifies a Tempo style flange fitted 17.5 mm from the front face	**Vxx**
Temposonics (M4 fixing)		**Wxx**
Parker Hannifin		**Xxx**

See TG24-11 Drawing for Target Details.

h **Z-code**	**Code**
Connector IP67 M12 IEC 60176-2-101 must have options 'Y' & 'J'	**Z600**
Connector IP67 M12 IEC 60176-2-101 must have option 'J'	**Z601**
≤± 0.1% @20°C Independent Linearity displacement between 10mm & 400mm only!	**Z650**



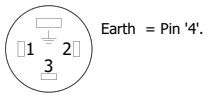
Installation Information

P100 CYLINDER – LINEAR POSITION SENSOR

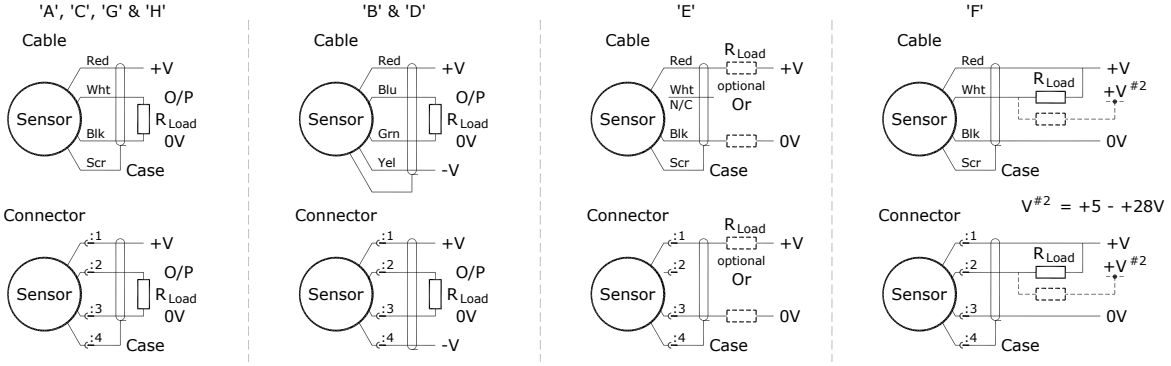
Output Option	Output Description:	Supply Voltage: V_s (tolerance)	Load resistance: (include leads for 4 to 20mA O/Ps)
A	0.5 - 4.5V (ratiometric with supply)	+5V (4.5 - 5.5V)	≥ 5kΩ
B	±5V	±15V nom. (±9 - 28V)	≥ 5kΩ
C	0.5 - 9.5V	+24V nom. (13 - 28V)	≥ 5kΩ
D	±10V	±15V nom. (±13.5 - 28V)	≥ 5kΩ
E	4 - 20mA 2 wire Current Loop	+24V nom. (18 - 28V)	≈ 0 - 300Ω max. @24V ~ 1.2 to 6V across 300Ω {R_L max. = (V_s - 18) / 20^{-3}}
F	4 - 20mA 3 wire Sink	+24V nom. (13 - 28V)	≈ 0 - 950Ω max. @24V ~ 3.8 to 19V across 950Ω {R_L max. = (V_s - 5) / 20^{-3}}
G	0.5 - 4.5V	+24V nom. (9 - 28V)	≥ 5kΩ
H	4 - 20mA 3 wire Source	+24V nom. (13 - 28V)	≈ 0 - 300Ω max. ~ 1.2 to 6V across 300Ω

Not all output options available - see product datasheet for full options list

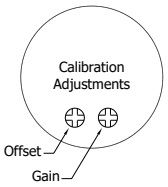
Connector Pin Layout:
DIN 43650 C



Earth = Pin '4'.

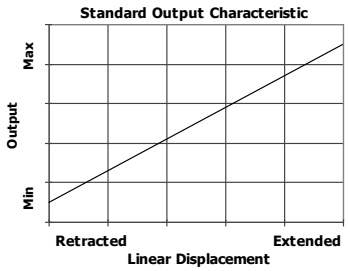


Gain and Offset Adjustment: (Where accessible - Typically ± 10% Min available)
To adjust the gain or offset use a small potentiometer adjuster or screwdriver 2mm across. Do not apply too much force on the potentiometers.



Mechanical Mounting: Via mounting thread, maximum tightening torque: 100Nm. See drawing P100-15, Installation Details Mounting Threads & Seals. An O ring seal is provided, size BS908 for M20 & 3/4 UNF thread or 14.3 x 2.4 for M18 thread. Install the target tube using the flange provided or fix directly into the piston rod using adhesive for instance, the end of the target tube can be proud or flush with the piston end face as required.

Output Characteristic: Target position at start of normal travel is 36.0 mm from seal face. The output increases as the target is moved away from the sensor body, the calibrated stroke is between 5 mm and 800 mm.



Incorrect Connection Protection levels:-

A	**Not protected** – the sensor is **not** protected against either reverse polarity or over-voltage. The risk of damage should be minimal where the supply current is limited to less than 50mA.
B & D	Supply leads diode protected. Output must not be taken outside ± 12V.
C & G	Supply leads diode protected. Output must not be taken outside 0 to 12V.
E, F & H	Protected against any misconnection within the rated voltage.

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